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DALL-#A-A-#-5
Job Sheet 201337



Part No: DALL-#A-A-#-5

Job Qty: 2 pcs

Part Name: Thimble with 1/2" Pear Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/15/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#### Rev D IPP Rev. A 19.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Large Fab - Welded Assy-1	2 pcs	10/15/19	10/15/19	0.00	1.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
120	QC 9	2 pcs	10/15/19	10/15/19	0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
125	QC 5	2 pcs	10/15/19	10/15/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	



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Container No: S221521



Job No: 201337

Material No/Batch: S221521

Revision: 0

Inspector:

Date:

Instructions:

Date: 10/10/19

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				QC 5 - 50	EL
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 2 pcs	10/15/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B	EL	
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - SA	2 pcs	10/15/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-22 OCT 10 2019

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: M136585) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
 125 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3495T41	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 2 Ea (1 ea)	110-Large Fab -		5191821
	9/16" Rope Diameter	Welded Assy-1		
3570T34	Lifting Ring	2 Ea (1 ea)	110-Large Fab -	5218727
		Welded Assy-1		
DALL-#-#-#-7	Gusset	2 pcs (1 ea)	110-Large Fab -	5201111
		Welded Assy-1		
DALL-#-C-A-#6	Retainer	6 pcs (3 ea)	110-Large Fab -	5199882
		Welded Assy-1		

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T41	2	3	0
	3570T34	2	2	0
	DALL-#-#-#-7	2	24	0
	DALL-#-C-A-#-6	6	73	0
Part Specifications				
Specifications could not be found.				

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